

## PHILCO



### Radio Service Bulletin No. 93

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# Model P-429. "The Traveller."

TYPE CIRCUIT: Four valve Superheterodyne Portable Receiver with full A.V.C. and Pentode Output (0.24 watt) for operation on Medium and Long wavebands. This Receiver incorporates the new type low consumption octal valves for operation on dry batteries. Provision is made by means of sockets at the rear of the cabinet for connecting an external aerial and earth if desired.

POWER SUPPLY: Low tension dry battery, 1.5 volts, maximum size \$\frac{5\psi}{7}' \times 2\psi\_1'' \times 2\psi\_1'' \times 2\psi\_1'' \times 4\psi\_1'' \times 4\p

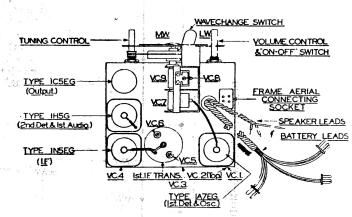
WAVEBANDS: COVERAGE: Two; (a) Medium, 200-540 metres (1,500-55.5 kilocycles); (b) Long, 950-1,950 metres (315.7-152.3 kilocycles).

TUNING DRIVE: Slow motion drive—ratio 6-1 for smooth and accurate tuning.

LOUD SPEAKER: A 5" diameter permanent magnet moving coil speaker employing the latest nickel-aluminium alloy magnet is used.

INTERMEDIATE FREQUENCY: 470 Kc.

Power Consumption: L.T. current, 0.25 amp.; H.T. current, 10 milliamps.



TOP CHASSIS DIAGRAM

## TABLE 1 — VOLTAGES

4 Valve socket readings to chassis taken with an 065, 077 or J3, PHILCO SET TESTER, using the 100, 50 and 10 volts ranges Volume control at minimum and wave-change switch in M.W. position.

VALVE	Anode	SCREEN	BIAS	
1A7EG	Pin 3. 80 v. Pin 6. 70 v.*	Pin 4. 35 v.	_	
1N5EG	Pin 3. 80 v.	Pin 4. 80 v.	Pin 5. −1 v.	
1H5G	Pin 3. 25 v.	β	_	
1C5EG	Pin 3. 80 v.	Pin 4. 80 v.	-7 v.†	
	1A7EG  1N5EG  1H5G	1A7EG Pin 3. 80 v. Pin 6. 70 v.*  1N5EG Pin 3. 80 v. 1H5G Pin 3. 25 v.	VALVE         ANODE         SCREEN           1A7EG         Pin 3. 80 v. Pin 4. 35 v.           1N5EG         Pin 3. 80 v. Pin 4. 80 v.           1H5G         Pin 3. 25 v.	

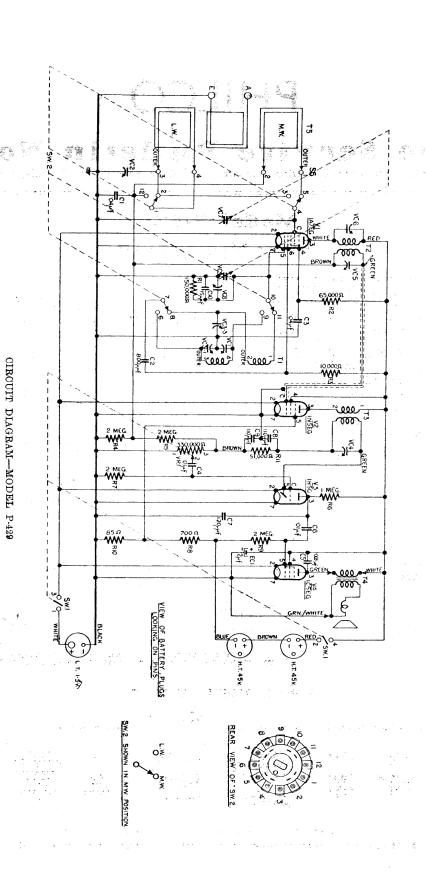
\* Oscillator Anode Volts. † Bias measured between S4/8 and chassis.
Filament voltage on each valve, 1.4 volts, measured between pins 2 and 7 on each socket.

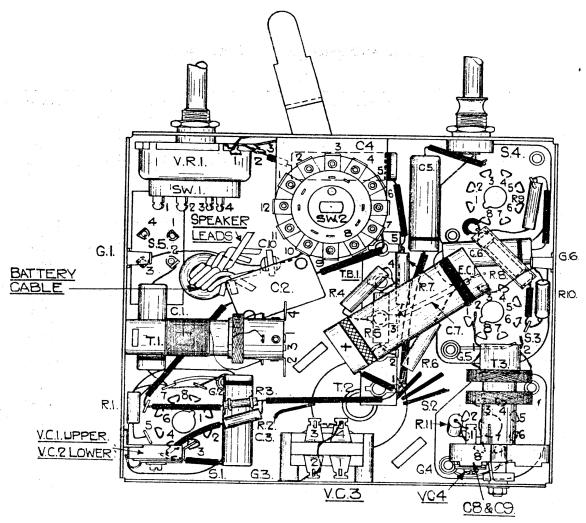
#### TABLE 2-RESISTANCES OF COILS.

REF. No.	TEST PROD. 1	TEST PROD. 2	RESISTANCE (Ohms.)	REF. No.	TEST PROD. 1	TEST PROD. 2	RESISTANCE (Ohms.)	
T.5 (M.W. winding) T.5 (L.W. winding) T.5 (Aer. winding) T.2 Primary T.2 Secondary T.1	V.1 Cap V.1 Cap "A" socket V.1/3 V.2 Cap V.1/5	TB.1/4 TB.1/4 Chassis TB.1/1 TB.1/4 Sw.2/7	SW.2 M.W. 1 SW.2 M.W. Zero SW.2 L.W. 15 Less than 0 1 8 15 SW.2 M.W.4 SW.2 L.W. 18	T.3 Primary T.3 Secondary T.4 Primary T.4 Secondary Speech Coil	V.2/3 V.3/5 V.4/3 Output Transformer Lead 1	TB.1/1 Joint of VC.4 and R.11 TB.1/1 Output Transformer Lead 2	30 8 500 approx. 0.2 **	

<sup>\*\*</sup> Resistance of T.4 Secondary alone and Speech Coil alone (taken when disconnected)

NOTE.—Reference numbers for valves should be read in conjunction with the socket numbers, e.g. V.1-8.1.





UNDER CHASSIS DIAGRAM-MODEL P-429

#### ALIGNMENT PROCEDURE - MODEL P-429.

Before leaving the Factory, all Philco Receivers are accurately aligned, but if misalignment is suspected through damage, no alteration must be made without instruction in the correct adjustment of the trimming and padding condensers. It should be carried out only with the aid of an accurately calibrated Signal Generator, and for this purpose the Philco All-Purpose Set TESTER MODEL 077 or 077E is recommended.

Connect the Output Meter across the Primary of the Output Transformer, i.e., green and white leads. Set wave-change switch to M.W. position and turn volume control fully clockwise.

Open tuning condenser to fullest extent, insert a .006" feeler gauge under the heel of the moving vanes and close tuning condenser on to gauge. With tuning condenser in this position, check that pointer is vertical in the space between the M.W. and L.W. scales.

Remove feeler gauge.

INTERMEDIATE FREQUENCY: The I.F. trimmers (VC.'s 4, 5 and 6) must first be carefully adjusted by feeding in a 470 Kc. signal from the Signal Generator via a Standard Dummy to the grid cap of the 1A7EG valve (with grid lead connected) and the Signal Generator earthed to the Receiver chassis. Adjust the Signal Generator Attenuator to give a half-scale reading on the Output Meter. The I.F. trimmers must then be adjusted for maximum output.

Transfer Signal Generator lead via the Standard Dummy to the Aerial socket.

Medium Waves: Set pointer at 200 metres setting on scale. Feed in a signal of 1,500 Kc. (200 metres) from the Signal Generator and trim VC.8 for maximum output.

Feed in and tune a signal of 600 Kc. (500 metres). Rock tuning condenser and pad VC.3 (screw) for maximum output. Readjust VC.8 at 1,500 Kc. Repeat the above operation until no further improvement results.

Long Waves: Move wave-change switch to L.W. position. Set pointer at 290 Kc. (1034.4 metres) corresponding to dot at the right of 1,000 metres on scale. Feed in a signal of 290 Kc. and trim VC.1 for maximum output. Feed in and tune a signal of 232 Kc. (1,293 metres)—this corresponds to Luxembourg—and adjust VC.2 for maximum output.

Feed in and tune a 160 Kc. (1,875 metres) signal. Rock tuning condenser and pad VC.3 (nut) for maximum output.

Readjust VC.1 at 290 Kc. Repeat the above operation until no further improvement is obtainable.

Check Calibration.

NOTE.—It may be found when aligning the Medium and Long wavebands, that sufficient attenuation of the input signal cannot be obtained by means of the Signal Generator Attenuator. In this case, no direct connection should be made between the Signal Generator lead and the Receiver; the signal being radiated by means of a short length of wire attached to the lead, and picked up on the frame aerial of the Receiver.

#### PARTS AND PRICE LIST - MODEL P-429.

REF. No.	DESCRIPTION.	PART No.	List Price s. d.	REF. No.	DESCRIPTION.	PART No.	List Pric
T.1	M. & L.W. Oscillator Coil	329-1076	1/.	1			
T.2	M. G. D. W. OSCHIZWI COII	329-1076	/3.0	/R.7	watt Carbon Resistor, 2 megohms	33-1025	8
VC.5	1st I.F. Transformer and Trimmers	200 4053		R.8	watt Carbon Resistor, 700 ohms.	330-1008	8 8 8
7C.6		329-1078	8 9	R.9	watt Carbon Resistor, 2 megohms	33-1025	8
r.3 {	Assembly	1	The second second	R.10	watt Carbon Resistor 100 ohms	339-1108	ğ
76.4	2nd I.F. Transformer and Trimmer		0 39	or	watt Insulated Resistor, 85 ohms.	330-2062	8
	Assembly		1207	VR.1	Volume Control 330 000 ohms	300 2002	1
0.8 0.9	Mica Condenser, 110 mmfd Mica Condenser, 110 mmfd	329-1077	5 10	SW.1	On-Off Switch	339-5003	6 4
2.11	Mica Condenser, 110 mmfd.	41/07	war.	SW.2	Wave-change Switch 8-Prong Valve Holder	42-1164	3 6
C.4	watt Insulated Resistor, 51,000 ohms	関類へご	10 / 41	1	8-Prong Valve Holder	27-6058	1 0
4	Output Transformer Speech Coil and Cone Permanent Magnet	Complete			Frame Aerial Connecting Socket.	389-5169	3
	Speech Coll and Cone	Speaker	1 2	210	Frame Aerial Connecting Plug and Lead	419-3006	9
	Permanent Magnet	361-1451/3*	26 7	January B. 22	Rubber Grommet	270-7341	i
or		19 A & V. N	3 MM 100 /	~/	Battery Cable and Plugs Assembly	419-3005	2 8
.4	Output Transformer Speech Coil and Cone, Part No. 369-3023	329-7022	1	87		389-5171	2 7
and	Speech Coil and Cone, Part No. 369-3023	Complete	- 0 A	CAN Y	Wave-change Switch Bracket	289-1158	1 5
	Permanent Magnet	Speaker	1897-	2" 11,, 1	Switch Lever, Bush and Grubscrew	209-1100	1 3
		369-1023 †	22 4		Assembly	389-5173	4 2
.5	M. and L.W. Frame Aerial	3333			Drive Pulley, Bush and Grubscrew	908-9119	4 2
	Cabinet	439-5015	22 0		Assembly	900 5155	
	Frame Aerial Connecting Panel	380-5524	6		Scale Support and Indicator Arm Assembly	389-5177	1 1
C.1		000 0021				<389-5175	
O.2	Double Padder, 30+80 mmfd Double Padder, 120+375 mmfd	31-6116	1 10		Drive Cord	279-7048	yard 2
C.3	Double Padder, 120+375 mmfd	31-6180	1 8	A	Switch Indicator Disc, Bush and Grub-	289-8004	each 1
rc.7		02 0200	1 0		Switch indicator Disc, Bush and Grub-	OOO EADO	1
C.8	Two-gang Condenser and Trimmer	317-2012	11 3		Tuning Scale Assembly screw Assembly	389-5179	3 0
C.9	Assembly	01. 2012	11 0	7	Dointon	279-7126	4 2
C.1	Electrolytic Condenser, 2 mfd	309-2008	1 6	No. of Contract of	Pointer	289-1166	11
		or 309-2009	1 0		Pointer Bush	289-6036	3
.1	Tubular Condenser, .04 mfd	309-4021	9		Valve Shield	28-2726	3
.2	Mica Condenser, 800 mmfd	300-1005	10		Grid Clip	28-3888	doz. 6
.3	Tubular Condenser, .04 mfd.	309-4021	9		Scale window	279-5011	1 4
.4	Tubular Condenser, .01 mfd	30-4124	9	14.25	Grid Clip Scale Window  "A" and "E" Panel Assembly Escutcheon Screws Escutcheon Screws	380-5153	4
	and the control of th	or 30-4051	9		Escutcheon	289-1167	4 6
1		or 309-4218	9		Escutcheon Screws	WB-1165	doz. 6
1		or 309-4018	9	1		289-1162	2 11
.5	Tubular Condensor 006 mfd	30-4125	9		Chassis Mounting Screws	W-758	doz. 6
•	Tubular Condenser, .006 mfd.	or 30-4125			Chassis Mounting Washers	WW-1104	doz. 3
.6	Tubular Condenser, .01 mfd	30-4124	9 4	3	Knob and Spring Assembly	27-4331	each 8
	rability condensel, of find	or 30-4051			ELC EST SECURENTAL SERVICES	or 200-4036 §	8
1					Knob Spring	280-5262	doz. 4
į		or309-4218	. 9		Red Wander Plug	380-5087	doz. 2 6
.7	Mica Condenser, 120 mmfd	or309-4018	9		Black Wander Plug	380-5015	doz. 2 6
	Silvered Mica Condenser, 115 mmfd.	300-1232		V.1	Type 1A7EG Variable-mu Heptode Valve	F + *** 1 F	
or 10	Cororrio Condenser, 115 milita	309-1020	9	V.2	Type 1N5EG Variable-mu H.F.		
10	Ceramic Condenser, 15 mmfd watt Insulated Resistor, 150,000 ohms.	309-1120	9	1.2	Type INSEG variable-inti H.F.		
.2	watt Insulated Resistor, 150,000 ohms.	339-2024	8	77.0	Pentode Valve	21 1	
.3	watt Insulated Resistor, 65,000 ohms.	339-2022		V.3	Type 1H5G Diode Triode Valve		
	watt Carbon Resistor, 10,000 ohms	33-1000	8 8 8	V.4	Type 1C5EG Pentode Output Valve		
or	watt Insulated Resistor, 10,000 ohms.	330-2014	8		T. T. Dottowy	410 0000	
.4	watt Carbon Resistor, 2 megohms	33-1025	8			419-8000	3 6
.5	watt Carbon Resistor, 2 megohms	33-1025	8	1	H.T. Battery	419-8001	4 6
6	1 watt Insulated Resistor, 1 megohm	339-2028	8	1	Instruction Manual	399-3141	3
or	watt Insulated Resistor, 1 megohm	330-2018	8	1	*** ***	000-0141	1 3

\* Used in Run 2 Models. † Used in Run 1 Models. § Knobs are not separately interchangeable.

#### ABOVE PRICES DO NOT APPLY IN EIRE

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Remove feeler gauge.

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Mount w Wayns: Set points rat 200 more setting on seste. Food in a signal of 1,300 Ke. (200 metres) from the Signal Jonephstor

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First property and make a signed of 600 Ke (500 metres). Rock (many condenser and pad VCR (screw) for machinar output.
Pendigue VCR at Line ke. There is a line of the above operation and an include improvement results.

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