This Folder contains valuable information for your files



# TYPE PWR

for

OIL SWITCH CONTROL
TELEPHONE
AUXILIARY POWER



Preprinted from McGraw-Hill Electrical Engineering Catalog, 1928 Edition

Philadelphia Storage Battery Company

POWER DIVISION

Ontario and C Streets, Philadelphia, Penn.

# PHILADELPHIA STORAGE BATTERY COMPANY



FACTORY, LABORATORIES AND MAIN OFFICE ONTARIO AND C STREETS.



## PHILADELPHIA, PA.

June 22nd, 1928.

Dear Sir:

Concise and helpful battery data is bound in the enclosed folder (built to fit your file).

Look it over carefully right now!

Then, you will want it for permanent reference.

For more than twenty-two years, Philos has been carefully building an organization of battery experts to provide for intelligent application and operation of power batteries.

There is an old saying to the effect that "two heads are better than one", and on that basis, we presume to offer you the services of the Philco organization in solving any battery problems that may arise in your work. Complete layout data and specifications to fit your problems together with prices will be furnished promptly on request and without obligation.

Another thing! PHILCO IN GLASS! The same good Philco Power Batteries are available in glass, and we want to give you complete information regarding structural improvements that you will recognize as important - you may call them sensational.

Just sign and return the enclosed post card for complete information on Philco in glass.

Yours very truly,

PHILADELPHIA STORAGE BATTERY COMPANY

w& Claumer

SALES MANAGER



THIS SIDE OF CARD IS FOR ADDRESS

# Philadelphia Storage Battery Company, ONTARIO & "C" STREETS, PHILADELPHIA, PA.

ATT. POWER DIVISION

# Philadelphia Storage Battery Co.

## Gentlemen:

Please send complete information regarding PHILCO POWER BATTERIES BUILT IN GLASS.

# Yours very truly,

| COMPANY |       |  |
|---------|-------|--|
| NAME    |       |  |
| ADDRESS |       |  |
| CITY    | STATE |  |

# PHILADELPHIA STORAGE BATTERY CO.

Ontario and C Streets PHILADELPHIA, PA.

#### Sales Offices

\*ATLANTA, GA., 665 Glenn St., S. W. Phone—West 2666 \*BOSTON, MASS., 1123 Commonwealth

\*BOSTON, MASS., 1123 Commonwealth
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BUFFALO, N. Y., 1669 Main St.
PHILADELPHIA STORAGE BATTERY CO.
OF NEW YORK
Phone—Frillmore 7793
\*CHICAGO, ILL., 3335-45 W. 47th St.
Phone—Virginia 1400
CLEVELAND, OHIO, 510 Commercial
Bank Building
Phone—Cherry 2062
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Phone—Fairmount 2880

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LOS ANGELES, CALIF., 1149 Wall St. Phone—Westmore 8672

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Phone—Main 3790 NEW YORK, N. Y., 47 Christopher St. PHILADELPHIA STORAGE BATTERY Co. of New York Phone—Spring 6485

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\*SEATTLE, WASH., 2024-26 Third Ave. Phone—Main 3354

ST. LOUIS, MO., 423 Louderman Bldg., 11th and Locust Sts. Phone—Garfield 9034

\*DALLAS, TEX., PHILADELPHIA STOR-AGE BATTERY CO. OF TEXAS, Shan-non Bldg., 2403 S. Harwood St. Phone—4-6703

KINGSTON, PA., 23 So. Bennett St. Phone—Kingston 8762J

HUNTINGTON, W. VA., Hotel Huntington Bourse

# Philco Type PWR Batteries and Philco Battery Service

Philco research, engineering and manufacturing experience of more than twenty-two years has made possible a most compact, power packed, rugged assembly for oil switch control, telephone and auxiliary power battery applications.

Philco Type PWR batteries are carefully designed and built to give uninterrupted trouble-free service for long periods. Balanced design means equal life of all component parts, so that partial renewals, sediment cleaning and separator replacements are eliminated from the scheme of operation. When the battery finally reaches the end of its



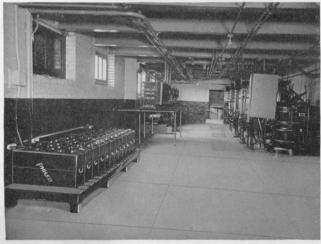
service life it is quickly and economically replaced in its entirety without interruption of service.

PWR batteries, as described on the following pages, are shipped in a fully charged condition ready for service

immediately after they are connected to the circuit.

Philco engineering does not stop with the production of a fine advanced type of battery but follows through with application and maintenance service for the entire battery life.

If you have a power battery problem address the nearest Philco office—there is no obligation.



Typical Control Battery Showing that no special battery room is needed for the Philco



Typical C-O Telephone Battery Showing that the Philco is a great space economizer

## General Description of PWR Batteries

The Philco Type PWR cell consists of a number of positive plates connected to each other,

connected to each other. The plates are spaced by means of separators, so that positive and negative plates may not contact with each other. Two groups thus assembled constitute the element or active portion of the cell.

The element is placed in a close-fitting jar of tough hard rubber holding all component parts in rigid definite relation to each other. This compact mechanical assembly of each cell unit contributes to the long trouble-free life of PWR batteries. Terminal posts from positive and negative groups are brought through the tightly-sealed hard rubber covers for electrical connection to adjacent cells and to the circuit.

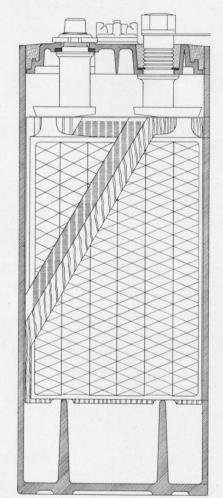
The completely assembled cell is filled with electrolyte through a convenient opening in the cover. This filler opening is closed while the battery is in service by an ingenious cap known as a bayonet catch filler cap. The filler cap contains a condensing chamber into which the gas normally evolved during charge must pass before reaching open air. Any electrolyte carried by the gas is here condensed and drips back into the cell, keeping cell gravities uniform.

PWR cells carry a large volume of electrolyte above the plates so that with scientific baffling in the filler caps

addition of water is necessary at less frequent intervals than in conventional types. Ample space is meshed with a number of negative plates similarly provided below the element to prevent possibility of sediment shorts for entire

battery life.

Cells are grouped in convenient numbers, fitted into trays of hard wood impregnated with acidproof paint and supported on porcelain skid type insulators. Snug-fitting heavy trays protect the cells against accidental breakage and this form of assembly reduces the number of units making installation quick and economical.



Sectional View of PWR Cell

#### NORMAL CHARGE RATES

| Size of PWR cell | 7 | 9 6 | 11<br>7.5 | 13 | 15<br>10.5 | 17<br>12 | 19<br>13.5 | 21<br>15 | 25<br>18 | 29 |
|------------------|---|-----|-----------|----|------------|----------|------------|----------|----------|----|
|                  |   |     |           |    |            |          |            |          |          |    |

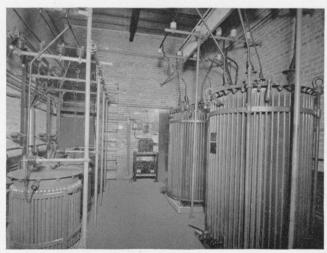
These rates should not be exceeded.

## Filler Cap Charge Tester

A filler cap charge tester comes with each PWR battery. It can be placed in one of the cells in the battery and will give an indication of the state of charge of the entire battery. Instructions for its use comes with the charge tester.

#### Filler Cap Thermometer

A filler cap thermometer. for checking the temperature of the electrolyte, is also provided with each PWR battery. It should be kept in the pilot cell at all times and the temperature of the electrolyte in this cell should be noted every time the specific gravity of the electrolyte is read.



Automatic Unattended Industrial Substation



Large P-A-X 700-C Telephone Exchange

#### Structural Features of PWR Batteries

Plates—PWR Plates are made on extremely heavy diamond grids. This scientific design gives greatest structural strength and by virtue of crossing members on opposite plate surfaces locks the active material firmly in

place.

The Philco process of plate manufacture insures absolute uniformity and, though the finished plates are unusually hard, they are extremely porous as well.

Retainers-These are thin sheets of hard rubber perforated with thousands of fine slots, enveloping and lying



Retainer

flat against both surfaces of each positive plate.

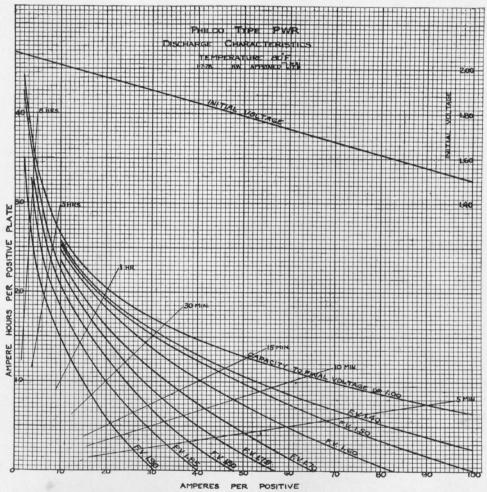
The retainer permits free passage of acid and current and supports the efficient surface ma-

terial insuring long plate life. Wood Separators — Philco separators are carefully quarter-sawed from hard, resinous wood (Douglas fir), presenting alternate layers of hard and soft wood to either plate surface.

The soft grain provides an easy path for acid and current while the resinous ribs permanently space the plates.



Separator



Discharge Characteristics of PWR Batteries

The curve above shows the capacity in ampere hours per positive plate available at all discharge rates between 0 and 100 amperes per positive to a number of different final voltages.

The scale of amperes and the scale of ampere hours is based on one positive plate so that the same curve can be used for all sizes of cells. A 100-ampere discharge will be 20 amperes per positive for an 11 PWR cell in which there are 5 positive plates, but it will be just 10 amperes per positive for a 21 PWR cell in which there are 10 positive plates. The ampere-hour figures obtained from the curve must be multiplied by the number of positive plates in the cell to determine the amperehour capacity of the battery under consideration.

The capacity in ampere hours is shown to a number of different final voltages as it is often necessary to know how many ampere hours will be obtained under certain

conditions down to a final voltage of 1.90, 1.80, 1.40, etc.

The diagonal time lines marked "8 HR," "3 HR,"
"1 HR," etc., show at what rate per positive the battery can be discharged for the given length of time to any final voltage.

#### CAPACITIES OF PWR CELLS

#### DISCHARGE RATE IN AMPERES

| Size of Cell | Ampere-Hour Capacity   | Watt-Hour Capacity     | Size   | 10 hrs. to | 8 hrs. to  | 1 hr. to   | 1 min. to  | 1 min. to  | Normal   |
|--------------|------------------------|------------------------|--------|------------|------------|------------|------------|------------|----------|
|              | at 8-hour Rate to 1.75 | at 8-hour Rate to 1.75 | of     | 1.75 volts | 1.75 volts | 1.75 volts | 1.75 volts | 1.50 volts | Charge   |
|              | Final Voltage          | Final Voltage          | Cell   | per cell   | Rate, am |
| 7 PWR        | 102                    | 198                    | 7 PWR  | 10.50      | 12.75      | 51.0       | 127.5      | 255.0      | 4.5      |
| 9 PWR        | 136                    | 254                    | 9 PWR  | 14.00      | 17.00      | 68.0       | 170.0      | 340.0      |          |
| 11 PWR       | 170                    | 330                    | 11 PWR | 17.50      | 21.25      | 85.0       | 212.5      | 425.0      | 7.5      |
| 13 PWR       | 204                    | 396                    | 13 PWR | 21.00      | 25.50      | 102.0      | 255.0      | 510.0      |          |
| 15 PWR       | 238                    | 463                    | 15 PWR | 24.50      | 29.75      | 119.0      | 297.5      | 595.0      | 10.5     |
| 17 PWR       | 272                    | 528                    | 17 PWR | 28.00      | 34.00      | 136.0      | 340.0      | 680.0      | 12.0     |
| 19 PWR       | 306                    | 595                    | 19 PWR | 31.50      | 38.25      | 153.0      | 382.5      | 765.0      | 13.5     |
| 21 PWR       | 340                    | 662                    | 21 PWR | 35.00      | 42.50      | 170.0      | 425.0      | 850.0      | 15.0     |
| 25 PWR       | 408                    | 793                    | 25 PWR | 42.00      | 51.00      | 204.0      | 510.0      | 1020.0     | 18.0     |
| 29 PWR       | 476                    | 925                    | 29 PWR | 49.00      | 59.50      | 238.0      | 595.0      | 1190.0     | 21.0     |

#### STANDARD TRAY UNITS-DIMENSIONS & WEIGHT

| Tray unit                    | Length, in.       | Width, in.   | Weight, lb. | Tray unit                      | Length, in.                     | Width, in.       | Weight, lb |
|------------------------------|-------------------|--|-------------|--------------------------------|---------------------------------|------------------|------------|
| 4 Cell 7 PWR<br>5 Cell 7 PWR | *14½<br>*17¼      | 73/4<br>73/  | 112<br>140  | 3 Cell 15 PWR<br>4 Cell 15 PWR | †2234<br>†2958                  | 713/16<br>713/16 | 180<br>240 |
| 6 Cell 7 PWR                 | *20%16            | 734  | 168         | 4 Cell D F W R                 | 12798                           | 7-916            | 240        |
| 8 Cell 7 PWR                 | *26¾              | 734<br>734<br>734  | 224         | 3 Cell 17 PWR<br>4 Cell 17 PWR | †207/8<br>†271/8                | 9½6<br>9½6       | 204<br>272 |
| 3 Cell 9 PWR                 | *1413/16          | 73/4   | 118         |                                |                                 |                  |            |
| Cell 9 PWR<br>Cell 9 PWR     | *19½<br>*23¾      | 734<br>734<br>734  | 144<br>180  | 3 Cell 19 PWR<br>4 Cell 19 PWR | †207/s<br>†277/s                | 911/16<br>911/16 | 228<br>304 |
| Cell 11 PWR                  | *16½              | 734  | 132         | 3 Cell 21 PWR                  | †207/8                          | 1015/16          | 252        |
| Cell 11 PWR<br>Cell 11 PWR   | *215/8<br>*269/16 | 734<br>734<br>734  | 176<br>220  | 4 Cell 21 PWR                  | †277/8                          | 1015/16          | 336        |
| Cen II I III                 | 20/16             | */*  | 220         | 3 Cell 25 PWR                  | †207/8                          | 123/16           | 300        |
| Cell 13 PWR                  | *189/16           | 73/4<br>73/4   | 156         | 4 Cell 25 PWR                  | †277/8                          | 123/16           | 400        |
| Cell 13 PWR                  | *243/8<br>*30     | 7 <sup>3</sup> / <sub>4</sub><br>7 <sup>3</sup> / <sub>4</sub> | 208<br>260  | 3 Cell 29 PWR                  | †207/8                          | 141/16           | 348        |
| 5 Cell 13 PWR                | 30                | 174  | 200         | 4 Cell 29 PWR                  | †27 <sup>7</sup> / <sub>8</sub> | 141/16           | 464        |

Height overall including insulators, 17½ in.
\*Add I in. for handles. †Add I¼ in. for handles.

#### RACK INFORMATION FOR 60 CELLS TYPE PWR

Listed below are the part numbers of rack sections used with dimensions and the number of rack sections required for the catalogued PWR tray units, assembled side to make up a 60 cell battery.

| Tray                      | Unit   |   | Single   | e Tier   |   |   | Double Tier   |  |   |  |  |
|---------------------------|--|---|--|--|---|---|---|--|---|--|--|
| Cell                      | Plate  | Rack No.  | Length, In.  | Width, In.   | Rack Sections<br>Required               | Rack No.  | Length, In.   | Width, In.   | Rack Section<br>Required                |  |  |
| 4568345345345343434343434 | 7 7 7 7 9 9 9 11 11 11 13 13 15 15 15 17 17 19 21 225 229 29 | J-1520 J-1513 J-1507 J-1501 J-1501 J-1501 J-1521 J-1514 J-1504 J-1522 J-1515 J-1506 J-1523 J-1516 J-1508 J-1512 J-1510 | 131 <sup>1</sup> / <sub>4</sub> 105 87 <sup>1</sup> / <sub>2</sub> 70 87 <sup>1</sup> / <sub>2</sub> 131 <sup>1</sup> / <sub>4</sub> 105 87 <sup>1</sup> / <sub>2</sub> 131 <sup>1</sup> / <sub>4</sub> 105 87 <sup>1</sup> / <sub>2</sub> 131 <sup>1</sup> / <sub>4</sub> 105 87 <sup>1</sup> / <sub>2</sub> 131 <sup>1</sup> / <sub>4</sub> 101 83 107 80 <sup>1</sup> / <sub>2</sub> 120 90 88 99 101 113 | 151 \( \) 181 \( 4 \) 181 \( 4 \) 219 \( 6 \) 273 \( 4 \) 1513 \( 6 \) 201 \( 6 \) 243 \( 4 \) 174 \( 6 \) 225 \( 8 \) 279 \( 6 \) 199 \( 6 \) 253 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) 217 \( 6 \) 287 \( 6 \) | 1 1 2 1 1 2 1 1 2 2 2 2 2 2 2 2 3 2 3 2 | J-1538 J-1527 J-1525 J-1525 J-1529 J-1539 J-1540 J-1540 J-1547 J-1547 J-1541 J-1530 J-1542 J-1531 J-1533 J-1533 J-1533 J-1534 J-1533 J-1534 J-1533 J-1534 J-1534 J-1533 J-1534 J-1533 J-1534 J-1533 J-1534 J-1533 J-1534 J-1533 | 64<br>48<br>40<br>32<br>8<br>64<br>48<br>80<br>64<br>48<br>80<br>64<br>48<br>80<br>64<br>50<br>58<br>85<br>64<br>50<br>64<br>50<br>64<br>64<br>50<br>64<br>66<br>64<br>66<br>64<br>66<br>66<br>66<br>66<br>66<br>66<br>66<br>66 | 215 \( 24\) 24 \( 24\) 4 \( 22\) 5 \( 5 | 1 |  |  |

# Philco in Glass

Philco power batteries are also furnished built in glass—the result of years of careful research and engineering. Engineers everywhere appreciate the great convenience of these batteries which make possible constant, clear, visual inspection.

# Further Information and Prices

We want to give you prices in detail on our line of Philco power batteries, and particularly we want to send you the full story of "Philco in Glass." This information we will be glad to send at your request.

